

TECHNICAL SPECIFICATION
FOR
CARBON ZINC BATTERY
TYPE: R6P(METAL No Lead)

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Prepared by		Approved by	

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1. Scope

This specification is applicable to the Carbon Zinc Battery R6P supply by Guangdong TIANQIU Electronics Technology Co. Ltd.

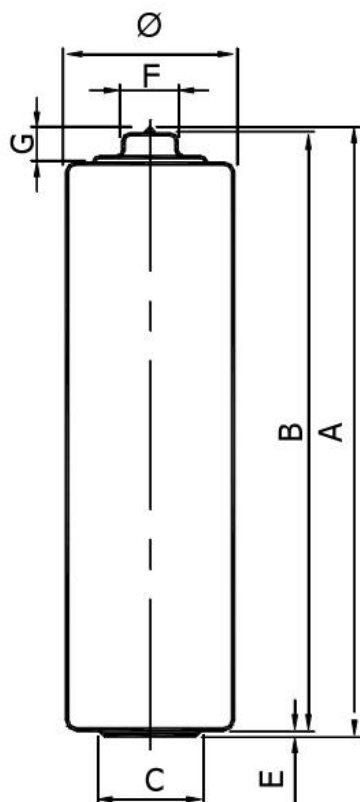
2. Designations

TIANQIU: R6P

IEC: R6P

Other: AA, UM-3

3. Dimensions



Symbols	Specification (mm)	
	Maximum	Minimum
A	50.5	49.5
B		49.5
C		7.0
F	5.5	
G		1.0
Ø	14.5	13.7

Notes:

- A maximum overall height of the battery;
- B minimum distance between the flats of the positive and negative contacts;
- C minimum outer diameter of the negative flat contact surface;
- D maximum inner diameter of the negative flat contact surface;
- F maximum diameter of the positive contact within the specified projection height;
- G minimum projection of the flat positive contact;
- Ø maximum and minimum diameters of the battery.

4. Technical Specifications

4.1 Chemical system: Zinc-Manganese Dioxide (Zinc chloride electrolyte)

4.2 Average weight: 16.5g

4.3 Nominal voltage: 1.5V

4.4 Nominal capacity: 840mAh (43Ω, 4 hours/day till the voltage down to 0.9V)

4.5 Retention: 90% after 12 months storage (20°C)

85% after 24months storage(20°C)

80% after 36 months storage(20°C)

4.6 Environmental substance: Hg<5ppm、Cd<20ppm、Pb<40ppm

5. Performance

5.1 Test conditions

Unless otherwise specified, the test conditions shall be, as a general rule, at the temperature of $20 \pm 2^{\circ}\text{C}$ and the relative humidity of $65 \pm 15\%$.

5.2 Electrical characteristics

Storage period	Off-load voltage (V)	On-load voltage (V) (3.9Ω/0.3s)	Sampling plan
Initial	1.60~1.73	≥ 1.40	MIL-STD-105E, General Inspection Level II, Single Sampling, AQL=0.4
12 months @ RT	1.53~1.68	≥ 1.15	
24 months @ RT	1.52~1.65	≥ 1.12	
36 months @ RT	1.50~1.63	≥ 1.10	

Remark: The initial samples shall be tested within 30 days after delivery.

5.3 Service output

Load resistance	1.8Ω	3.9Ω		3.9Ω	10Ω	43Ω
Discharge method	15s/m 24h/d	24h/d		1h/d	1h/d	4h/d
End point voltage	0.9V	1.2V	0.9V	0.8V	0.9V	0.9V
Minimum duration (initial)	160cycles	18min	85min	140min	6.5hrs	30hrs
Minimum duration (After 12 months storage)	144cycles	16min	76min	126min	5.9hrs	27hrs
Minimum duration (After 24 months storage)	136cycles	15min	68min	119min	5.5hrs	25.5hrs
Minimum duration (After 36 months storage)	112cycles	12min	60min	98min	4.6hrs	21hrs

Remark: The initial samples shall be tested within 30 days after delivery.

Acceptance test:

- 1) 9 pieces of battery will be tested for each discharging method.
- 2) The average discharging time from each discharging method shall be equal to or greater than the specified figure, and no more than one battery has a service output less than 80% of the specified figure.
- 3) One retest is allowed to confirm the results if the first test didn't meet the requirements.

5.4 Electrolyte leakage resistance

Item	Test method	Requirements	Acceptance standard
Over-discharge	Continuously discharge at 10Ω to 0.6V.	No deformation exceeding the specified dimensions and no external electrolyte leakage shall be observed by naked eyes.	N=9, Ac=0, Re=1
High Temp. storage	Storage the samples at 45 °C, RH below 70% for 30days		N=40, Ac=1, Re=2

5.5 Safety characteristics

Item	Test method	Requirements	Acceptance standard
Short circuit test	Short circuit for 24 hours.	No explosion	N=5, Ac=0, Re=1
Incorrect installation	Four batteries are connected in series with one reversed, then short circuit for 24 hours.	No explosion	N=20, Ac=0, Re=1

5.6 Shelf life

It can be stored for 3 years under the conditions specified in Appendix G of IEC 60086-1:2021.

Pour une conservation normale, il convient que la temperature soit comprise entre +10 °C et +25 °C et qu'elle ne depasse jamais +30°C. Il convient d'eviter les valeurs extremes d'humidite (HR superieure a 95 % et inferieure a 40 %) pour des periodes prolongees etant donne qu'elles sont prejudiciables aux piles et a l'emballage. Il convient, de ce fait, de ne pas stocker les piles pres de radiateurs ou de chaudières ni en plein soleil.

6. Packing and Marking

Any specific design and packing requirements will be accommodated as required. But as a general, the following markings will be printed, stamped or impressed on the body of the battery:

- 1) Designation: R6P.
- 2) Manufacturer's logo "  " and/or its name "TIANQIU".
- 3) Polarity Marking: "+" and/or "-".
- 4) Caution: DO NOT RECHARGE, IMPROPERLY INSERT OR DISPOSE OF IN FIRE.
- 5) Photo





7. Caution for Use

- 1) Since the battery is not designed to be charged, there are risks of electrolyte leakage or causing damage to the device if the battery is charged.
- 2) The battery shall be installed with its “+” and “-” polarity in correct position, otherwise may cause the battery to be charged or over-discharged.
- 3) Short-circuiting, heating, disposing of in fire and disassembling the battery are prohibited.
- 4) Battery cannot be forced discharge, which lead to excess internal gas generation and, may result in bulging, leakage and explosion.
- 5) New and used batteries cannot be mix used at the same time, when replaced batteries, it is recommend to replace all and with the same brand type.
- 6) Exhausted batteries should be removed from compartment to prevent over-discharge, which cause leakage and damage to the device.
- 7) Direct soldering is not allowed, which will damage the battery.
- 8) Keep the battery out of the reach of children to prevent swallow, in case of accident should contact physician at once.
- 9) The battery should not be dismantled and deformed.

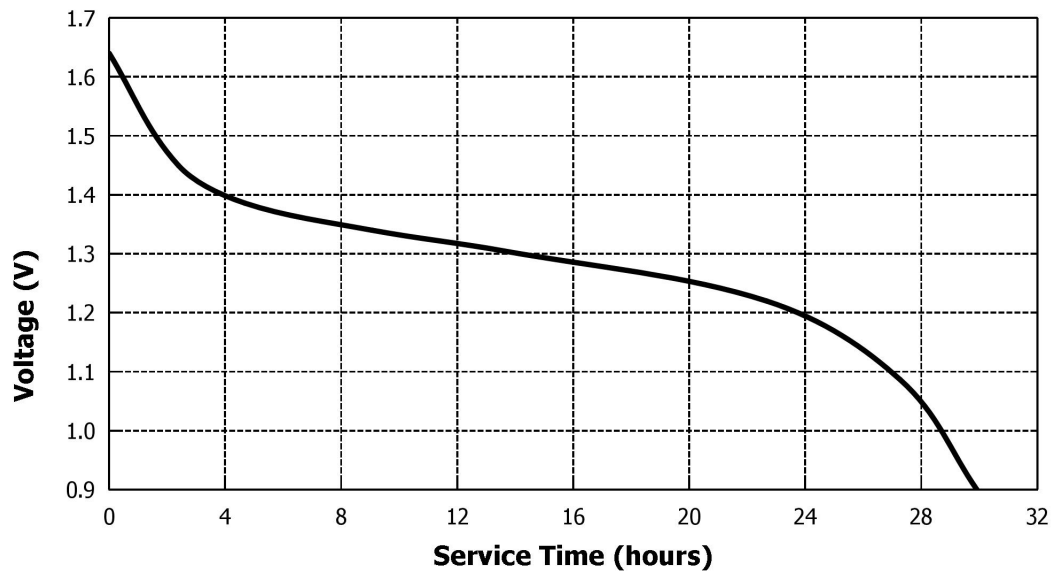
8. Referenced Standards

IEC 60086-1: –Primary Batteries –Part 1: General

IEC 60086-2: –Primary Batteries –Part 2: Physical and electrical specifications

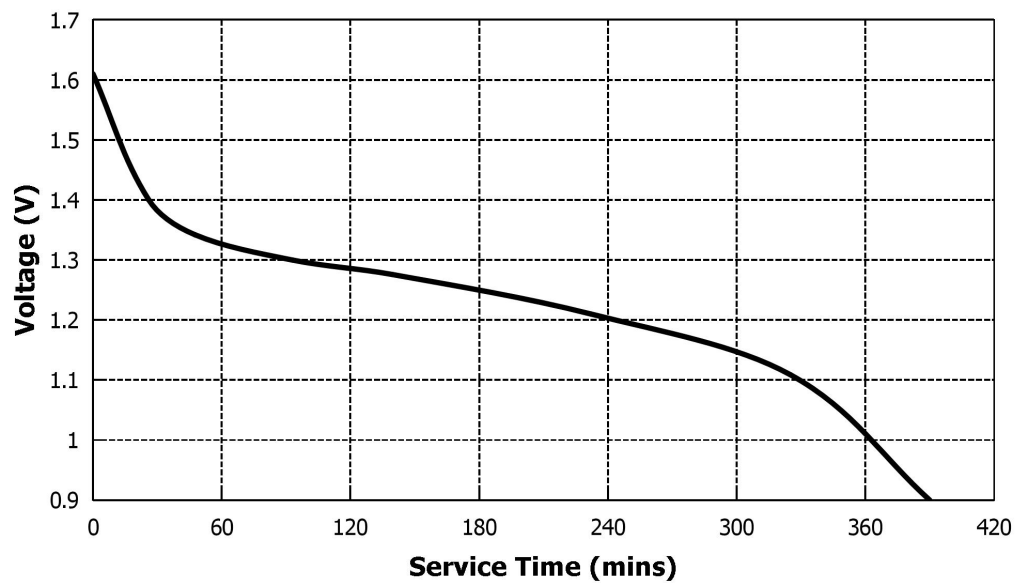
IEC 60086-5: –Primary Batteries –Part 5: Safety of batteries with aqueous electrolyte

9. Discharge Curves



Discharge method: 43Ω, 4 hours/day

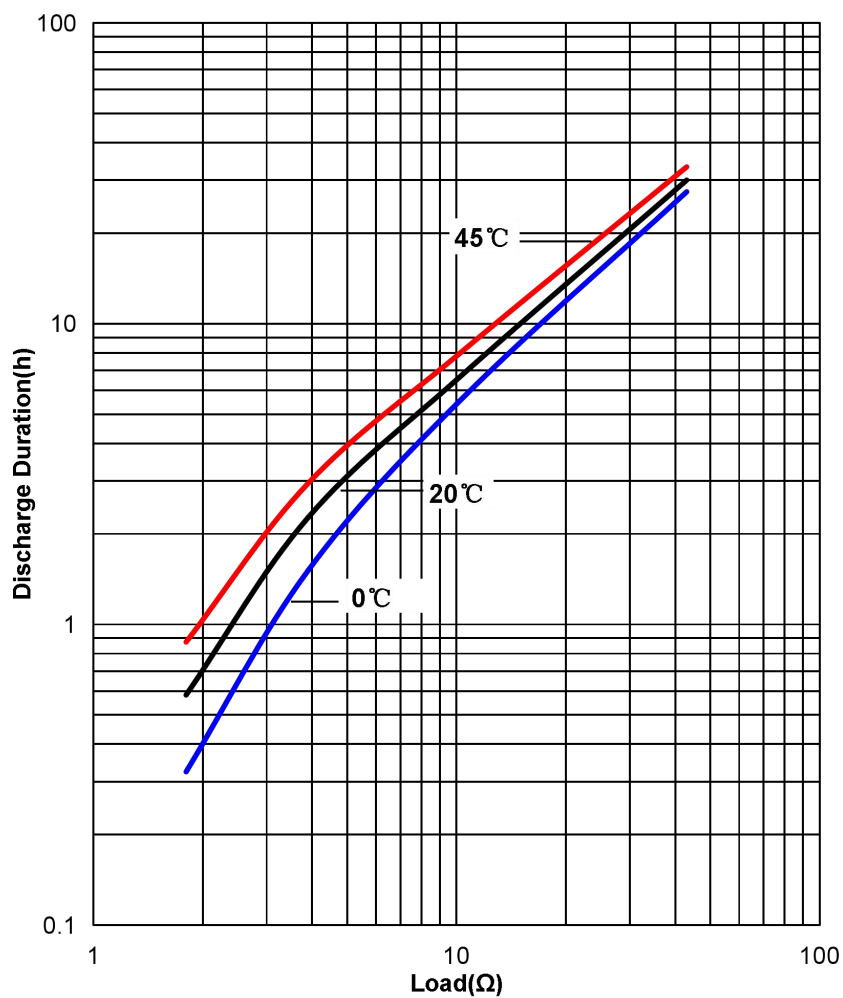
Temperature: 20±2°C



Discharge method: 10Ω, 1 hour/day

Temperature: 20±2°C

10. Temperature Characteristics:



Discharge method: Discharge continuously at various resistance, EV = 0.9V

Safety Data Sheets (SDSs)

Client	HUNAN HUAHUI NEW ENERGY CO LTD	
Add. of Client	No.8, Zizhu Road, Heshan District, Yiyang City, Hunan Province, China	
Description	Li-ion Battery	
Model /Type	HMC1340-2S	
Manufacturer	HUNAN HUAHUI NEW ENERGY CO LTD	
Add. of Manufacturer	No.8, Zizhu Road, Heshan District, Yiyang City, Hunan Province, China	
Nominal Voltage	7.4V, 360mAh, 2.664Wh	
Date of Receipt	2022-07-26	
Laboratory	Dongguan ZRLK Testing Technology Co., Ltd.	
Address	Building D, No.2, Jinyuyuan Mansion, No.18, Industrial West Road, Songshan Lake High-tech Industrial Development Zone, Dongguan, Guangdong, China	
Approved Signatory	Maggie.Gao	
Inspected by	Ailis.Ma	
Censored by	Lahm Peng	



1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Product Identifier

Product name: Li-ion Battery

Model: HMC1340-2S

Other means of identification

Synonyms:none

Recommended use of the chemical and restrictions on use

Recommended Use:Used in portabl electronic equipments;

Uses advisd against:

- a) Do not dismantle, open or shred secondary cells or batteries.
- b) Keep batteries out of the reach of children
Battery usage by children should be supervised. Especially keep small batteries out of reach of small children.
- c) Seek medical advice immediately if a cell or a battery has been swallowed.
- d) Do not expose cells or batteries to heat or fire. Avoid storage in direct sunlight.
- e) Do not short-circuit a cell or a battery. Do not store cells or batteries haphazardly in a box or drawer where they may short-circuit each other or be short-circuited by other metal objects.
- f) Do not remove a cell or battery from its original packaging until required for use.
- g) Do not subject cells or batteries to mechanical shock.
- h) In the event of a cell leaking, do not allow the liquid to come in contact with the skin or eyes. If contact has been made, wash the affected area with copious amounts of water and seek medical advice.
- i) Do not use any charger other than that specifically provided for use with the equipment.
- j) Observe the plus (+) and minus (–) marks on the cell, battery and equipment and ensure correct use.
- k) Do not use any cell or battery which is not designed for use with the equipment.
- l) Do not mix cells of different manufacture, capacity, size or type within a device.
- m) Always purchase the battery recommended by the device manufacturer for the equipment.
- n) Keep cells and batteries clean and dry.
- o) Wipe the cell or battery terminals with a clean dry cloth if they become dirty.
- p) Secondary cells and batteries need to be charged before use. Always use the correct charger and refer to the manufacturer's instructions or equipment manual for proper charging instructions.
- q) Do not leave a battery on prolonged charge when not in use.
- r) After extended periods of storage, it may be necessary to charge and discharge the cells or batteries several times to obtain maximum performance.
- s) Retain the original product literature for future reference.
- t) Use the cell or battery only in the application for which it was intended.
- u) When possible, remove the battery from the equipment when not in use.
- v) Dispose of properly.

Details of the supplier of the safety data sheet:

Supplier Name: HUNAN HUAHUI NEW ENERGY CO LTD

Address: No.8, Zizhu Road, Heshan District, Yiyang City, Hunan Province, China

Telephone number of the supplier: +86-769-81601908

Fax: xxxx

Postcode: 413002

E-mail address: 65579673@qq.com

Emergency telephone number

Company Emergency Phone Number: +86-769-81601908

2. HAZARDS IDENTIFICATION**Classification**

Acute toxicity - Dermal	Category 3
Serious eye damage/eye irritation	Category 2A
Carcinogenicity	Category 2
Specific target organ toxicity (repeated exposure)	Category 1

GHS Label elements, including precautionary statements**Danger****Hazard statements**

Toxic in contact with skin

Causes serious eye irritation

Suspected of causing cancer

Causes damage to organs through prolonged or repeated exposure

**Precautionary statements-Prevention**

Obtain special instructions before use

Do not handle until all safety precautions have been read and understood

Wear protective gloves/protective clothing/eye protection/face protection

Wash face, hands and any exposed skin thoroughly after handling

Do not breathe dust/fume/gas/mist/vapors/spray

Do not eat, drink or smoke when using this product

Precautionary Statements - Response

If exposed or concerned: Get medical advice/attention

Specific treatment (see supplemental first aid instructions on this label)



Eyes

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing If eye irritation persists: Get medical advice/attention

Skin

IF ON SKIN: Wash with plenty of water and soap

Call a POISON CENTER or doctor if you feel unwell

Take off immediately all contaminated clothing and wash it before reuse

Precautionary Statements - Storage

Store locked up

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Other information

harmful if swallowed. Very toxic to aquatic life with long lasting effects.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical characterixation: Mixtures

Description:

Product: Consisting of the following components.

Common Chemical Name	Concentration (%)	CAS Number
Lithium Cobalt Oxide (LiCoO ₂)	35.5	12190-79-3
Aluminum Foil (Al)	9	7429-90-5
1.1-Difluoroethylene polymer	1	24937-79-9
Graphite (C)	18	7782-42-5
Copper Foil (Cu)	15	7440-50-8
Styrene-Butadiene polymer	1.5	9003-55-8
Lithium hexafluorophosphate	2.8	21324-40-3
Ethylene carbonate	5	96-49-1
Dimelene carbonate	5	616-38-6
Carbonate, methyl ethyl	5	623-53-0
Nickel	2.2	7440-02-0

Note: CAS number is Chemical Abstract Service Registry Number.

N/A=Not apply.

4. FIRST-AID MEASURES

First aid measures

Eye Contact Rinse thoroughly with plenty of water, also under the eyelids. If symptoms persist, call a physician.

Skin Contact Remove contaminated clothing and shoes. Wash skin with soap and water. In the case of skin irritation or allergic reactions see a physician.

Inhalation Move to fresh air. If symptoms persist, call a physician.

Ingestion Do NOT induce vomiting. Drink plenty of water. If symptoms persist, call a physician.

Most important symptoms and effects, both acute and delayed

Swallowing Do not induce vomiting. Get medical attention.

Most Important Symptoms/Effects No information available.

Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

CO₂, dry chemical powder, water spray.

Unsuitable Extinguishing Media: No information available.

Specific Hazards Arising from the Chemical

Formation of toxic gases is possible during heating or in case of fire.

In case of fire, the following can be released:

Carbon monoxide(CO)

Carbon dioxide

Other irritating and toxic gases.

Hazardous Combustion Products

Carbon oxides.

Explosion Data

Sensitivity to Mechanical Impact No

Sensitivity to Static Discharge No

Protective Equipment and Precautions for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. For example: Wear self-contained respiratory protective device. Wear suitable protective clothing and eye/face protection.

Special hazards arising from the substance or mixture:

Battery may burst and release hazardous decomposition products when exposed to a fire situation. Lithium ion batteries contain flammable electrolyte that may vent, ignite and produce sparks when subjected to high temperature(>150°C), When damaged or abused(e.g. mechanical damage or electrical overcharging); may burn rapidly with flare-burning effect; may ignite other batteries in clothes proximity.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal Precautions Avoid contact with eyes.

Refer to section 8 for personal protective equipment. Ensure adequate ventilation. Remove all sources of ignition.

Evacuate personnel to safe areas.

Environmental precautions

Environmental Precautions Refer to protective measures listed in Sections 7 and 8.

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Dispose contaminated material as waste according to item 13.

Methods and material for containment and cleaning up

Methods for Containment Prevent further leakage or spillage if safe to do so.

Methods for Cleaning up Use personal protective equipment. Dam up. Cover liquid spill with sand, earth or other Non combustible absorbent material. Pick up and transfer to properly labeled containers. Clean contaminated surface thoroughly.

7. HANDLING AND STORAGE

Precautions for safe handling

Handling Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes and clothing. Wear personal protective equipment.

Wash thoroughly after handling. Use this material with adequate ventilation.

The product is not explosive.

Conditions for safe storage, including any incompatibilities

If the Li-ion Battery is subject to storage for such a long term as more than 3 months, it is recommended to recharge the Li-ion Battery periodically.

3 months: -10°C~+40°C, 45 to 85%RH

And recommended at 0°C~+35°C for long period storage.

The capacity recovery rate in the delivery state (50% capacity of fully charged) after storage is assumed to be 80% or more.

The voltage for a long time storage shall be 7.4V~4.2V range.

Do not storage Li-ion Battery haphazardly in a box or drawer where they may short-circuit each other or be short-circuited by other metal objects.

Keep out of reach of children.

Do not expose Li-ion Battery to heat or fire. Avoid storage in direct sunlight.

Do not store together with oxidizing and acidic materials.

Keep ignition sources away- Do not smoke.

Store in cool, dry and well-ventilated place.

Incompatible Products None known.

8. EXPOSURE CONTROLS AND PERSONAL PROTECTION

Control parameters

Ingredients with limit values that require monitoring at the workplace:	
12190-79-3 Lithium Cobalt Oxide	
TLV (USA)	0.02mg/m ³
MAK (Germany)	0.1mg/m ³

Other Exposure Guidelines Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962(11th Cir., 1992).

Appropriate engineering controls

Engineering Measures Showers
Eyewash stations
Ventilation systems

Use adequate general or local exhaust ventilation to keep airborne concentrations below the permissible exposure limits. Ensure adequate ventilation.

Individual protection measures, such as personal protective equipment

Eye/Face Protection:



Tightly sealed goggles

Body protection:

Protective work clothing.

Skin protection:



Protective gloves

Material of gloves:

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

Penetration time of glove material:

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

Respiratory Protection No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

Hygiene Measures Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State	Form: Cylindrical	
	Color: Silver	
	Odour: Odourless	
	Odor Threshold: No information available	
Change in condition:		Not determined.
pH, with indication of the concentration		Not determined.
Melting point/freezing point		Not determined.
Initial boiling point and Boiling range:		Not determined.
Flash Point		Not determined.
Evaporation rate		Not determined.
Flammability (solid, gas)		Not determined.
Upper/lower flammability or explosive limits		Not determined.
Vapor Pressure:		Not determined.
Vapor Density:		Not determined.
relative density:		Not determined.
Solubility in Water:		Not determined.
Solubility in other solvents		Not determined.
n-octanol/water partition coefficient		Not determined.
Auto-ignition temperature		Product is not self-igniting.
Decomposition temperature		Not determined.
Odour threshold		Not determined.
Evaporation rate		Not determined.
Viscosity		Not determined.
Other Information		No further relevant information available.

10. STABILITY AND REACTIVITY

Reactivity: Stable under recommended storage and handling conditions (see section 7, Handling and storage).

Chemical stability: Stable under normal conditions of use, storage and transport.

Thermal decomposition/conditions to be avoided: No decomposition if used according to specifications.

Possibility of Hazardous Reactions: None under normal processing.

Hazardous Polymerization: Hazardous polymerization does not occur.

Conditions to avoid: Strong heating, fire, Incompatible materials.

Incompatible materials: Strong oxidizing agents. Strong acids. Base metals.

Hazardous Decomposition Products: Carbon oxides, Other irritating and toxic gases.

11. TOXICOLOGICAL INFORMATION

Acute toxicity: No data available.

LD/LC50 values relevant for classification:

Not available.

Skin corrosion/irritation: No irritant effect.

Serious eye damage/irritation: Cause serious eye irritation.

Respiratory or skin sensitization: No sensitizing effects known.

Specific target organ system toxicity: No information available.

CMR effects(carcinogenicity, mutagenicity and toxicity for reproduction): No information available.

12. Ecological Information

Toxicity:

Acquatic toxicity:

No further relevant information available.
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Persistence and degradability: No further relevant information available.

Bioaccumulative potential: No further relevant information available.

Mobility in soil: No further relevant information available.

Results of PBT and vPvB assessment

PBT: Not applicable.

vPvB: Not applicable.

Other adverse effects: No information available.

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Recommendation: Must not be disposed together with household garbage.

Do not allow product to reach sewage system

Uncleaned packaging:

Recommendation: Disposal must be made according to official regulations.

14. TRANSPORT INFORMATION

This report applies to by sea, by air and by land;

The Lithium ion Battery must be of a design type proved to meet the testing requirements of the Manual of test and criteria, Part III, subsection 38.3;

The Lithium ion Battery according to Section IB of PACKING INSTRUCTION 965 of the 2022 IATA Dangerous Goods regulations 63rd Edition may be transported. and applicable U.S. DOT regulations for the safe transport of Lithium-ion Battery.

With regard to transport, the following regulations are cited and considered:

- The International Civil Aviation Organization (ICAO) Technical Instructions.
- The International Air transport Association (IATA) Dangerous Goods Regulations.

14.1. UN number or ID number: UN3480

14.2. UN Proper shipping name/Description (technical name): Lithium ion batteries;

14.3. Transport hazard class(es): Class 9

14.4. Packing group: II

14.5. Environmental hazards: Clean the spills and batteries, place them in a dry sealed metal container or nonflammable material container, and bring them to battery recycling companies to deal with environmental protection. Do not throw away the damaged batteries or waste batteries.

14.6. Special precautions for user: Lithium ion Battery was protected so as to prevent short circuits. This includes protection against contact with conductive materials within the same packaging that could lead to short circuit;

Cell and batteries offered for transport must be packed in inner packaging' s that completely enclose the cell or battery; to provide protection from damage or compression to the batteries, the inner packaging' s must be placed in a strong rigid outer packaging;

The packaging shall be adequate to avoid mechanical damage during transport, handling and stacking. The materials and pack design shall be chosen so as to prevent the development of unintentional electrical conduction, corrosion of the terminals and ingress of moisture.

The package must be handled with care and that a flammability hazard exists if the package is damaged;

14.7. Maritime transport in bulk according to IMO instruments: International maritime dangerous goods code (IMDG) 188;

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation:

Authorisations: No information available.

Restrictions on use: No information available.

Regulatory information

CAS No.	EU (EINECS)	US (TSCA)	Japan (ENCS)	Canada (DSL/ NDSL)	Australia (AICS)	Korea (ECL)	China (IECSC)
12190-79-3	Listed	Not listed	Not listed	NDSL	Not listed	Not listed	Not listed
7429-90-5	Listed	Listed	Listed	DSL	Listed	Listed	Listed
24937-79-9	Listed	Listed	Listed	DSL	Listed	Listed	Listed
7782-42-5	Not listed	Listed	Not listed	DSL	Listed	Listed	Listed
7440-50-8	Not listed	Listed	Not listed	DSL	Listed	Listed	Listed
9003-55-8	Listed	Not listed	Not listed	NDSL	Not listed	Not listed	Not listed
21324-40-3	Listed	Not listed	Not listed	NDSL	Not listed	Not listed	Not listed
96-49-1	Listed	Not listed	Not listed	NDSL	Not listed	Not listed	Not listed
616-38-6	Listed	Not listed	Not listed	NDSL	Not listed	Not listed	Not listed
623-53-0	Listed	Not listed	Not listed	NDSL	Not listed	Not listed	Not listed
7440-02-0	Listed	Not listed	Not listed	NDSL	Not listed	Not listed	Not listed

Chemical safety assessment A Chemical Safety Assessment has not been carried out.

16. OTHER INFORMATION

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

*****End of SDS*****