



PAK KO BATTERIES FACTORY LIMITED



Unit 11, 9/F., Block A, Hoi Luen Ind. Ctr., No. 55 Hoi Yuen Rd., Kwun Tong, Kln., H.K.
Tel.: (852) 2345-5245 Fax.: (852) 2797-9591 E-mail: pakko@pakkobatteries.com
http://www.pakkobatteries.com

BATTERY DATA SHEET

PRODUCT NAME: Lithium Manganese Dioxide Button Cell

Model No: CR2025

IEC Designation No: CR2025

Volts: 3 / cell

Document Number: PAKKO2022CR2025

Batteries are articles as defined under the GHS and exempt from GHS classification criteria (Section 1.3.2.1.1 of the GHS). The information and recommendations set forth herein are made in good faith, for information only, and are believed to be accurate as of the date of preparation.

SECTION 1 - MANUFACTURER INFORMATION

Pak Ko Batteries Factory Limited
Unit 11, 9/F., Block A, Hoi Luen Industrial Centre,
No.55, Hoi Yuen Road, Kwun Tong, Kowloon,
Hong Kong.

Telephone Number for Information: 852-23455245

Date Prepared: January 2022

SECTION 2 – HAZARDS IDENTIFICATION

GHS Classification: N/A

Signal Word: N/A

Hazard Classification: N/A

Under normal conditions of use, the battery is hermetically sealed.

Ingestion: Swallowing may lead to serious injury or death in as little as 2 hours due to chemical burns and potential perforation of the esophagus. **Immediately see doctor.** Do not induce vomiting or give food or drink.

Inhalation: Contents of an open battery can cause respiratory irritation.

Skin Contact: Contents of an open battery can cause skin irritation.

Eye Contact: Contents of an open battery can cause severe irritation.

SECTION 3 - INGREDIENTS

IMPORTANT NOTE: The battery should not be opened or burned. Exposure to the ingredients contained within or their combustion products could be harmful.

MATERIAL OR INGREDIENT	PEL (OSHA)	TLV (ACGIH)	%/wt.
Graphite (CAS# 7782-42-5)	15 mg/m ³ TWA (total dust) 5 mg/m ³ TWA (respirable fraction)	2 mg/m ³ TWA (respirable fraction)	2.2
Manganese Dioxide (CAS# 1313-13-9)	5 mg/m ³ Ceiling (as Mn)	0.2 mg/m ³ TWA (as Mn)	28.3



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Propylene Carbonate (CAS# 108-32-7)	None established	None established	3.0
1,2-Dimethoxyethane (CAS# 110-71-4)	None established	None established	1.8
Lithium Perchlorate (CAS# 7791-03-9)	None established	None established	0.8
Lithium (CAS# 7439-93-2)	None established	None established	1.9
1,3-Dioxolane (CAS# 646-06-0)	None established	None established	2.5
Iron (CAS# 7439-89-6)	None established	None established	59.5

SECTION 4 – FIRST AID MEASURES

Ingestion: Swallowing may lead to serious injury or death in as little as 2 hours due to chemical burns and potential perforation of the esophagus. **Immediately see doctor.** Do not induce vomiting or give food or drink.

Inhalation: Provide fresh air and seek medical attention.

Skin Contact: Remove contaminated clothing and wash skin with soap and water.

Eye Contact: Immediately flush eyes thoroughly with water for at least 15 minutes, lifting upper and lower lids, until no evidence of the chemical remains. Seek medical attention.

Note: Carbon black is listed as a possible carcinogen by International Agency for Research on Cancer (IARC)

SECTION 5 - FIRE FIGHTING MEASURES

In case of fire where lithium batteries are present, flood area with water or smother with a Class D fire extinguishant appropriate for lithium metal, such as Lith-X. Water may not extinguish burning batteries but will cool the adjacent batteries and control the spread of fire. Burning batteries will burn themselves out. Virtually all fires involving lithium batteries can be controlled by flooding with water. However, the contents of the battery will react with water and form hydrogen gas. In a confined space, hydrogen gas can form an explosive mixture. In this situation, smothering agents are recommended. A smothering agent will extinguish burning lithium batteries.

Emergency Responders should wear self-contained breathing apparatus. Burning lithium manganese dioxide batteries produce toxic and corrosive lithium hydroxide fumes.

SECTION 6 - ACCIDENTAL RELEASE MEASURES

To cleanup leaking batteries:

Ventilation Requirements: Room ventilation may be required in areas where there are open or leaking batteries.

Respiratory Protection: Avoid exposure to electrolyte fumes from open or leaking batteries.

Eye Protection: Wear safety glasses with side shields if handling an open or leaking battery.

Gloves: Use neoprene or natural rubber gloves if handling an open or leaking battery.

Battery materials should be collected in a leak-proof container.

SECTION 7 - HANDLING AND STORAGE

Storage: Store in a cool, well ventilated area. Elevated temperatures can result in shortened battery life. In locations that handle large quantities of lithium batteries, such as warehouses, lithium batteries should be isolated from unnecessary combustibles.



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Mechanical Containment: If potting or sealing the battery in an airtight or watertight container is required, consult battery manufacturer representative for precautionary suggestions. Do not obstruct safety release vents on batteries. Encapsulation of batteries will not allow cell venting and can cause high pressure rupture.

Handling: Accidental short circuit for a few seconds will not seriously affect the battery. Prolonged short circuit will cause the battery to lose energy, generate significant heat and can cause the safety release vent to open. Sources of short circuits include jumbled batteries in bulk containers, metal jewelry, metal covered tables or metal belts used for assembly of batteries into devices. Damaging a lithium battery may result in an internal short circuit.

The contents of an open battery, including a vented battery, when exposed to water, may result in a fire and/or explosion. Crushed or damaged batteries may result in a fire.

If soldering or welding to the battery is required, consult battery manufacturer representative for proper precautions to prevent seal damage or short circuit.

Charging: This battery is manufactured in a charged state. It is not designed for recharging. Recharging can cause battery leakage or, in some cases, high pressure rupture. Inadvertent charging can occur if a battery is installed backwards.

Labeling: If the label or package warnings are not visible, it is important to provide a package and/or device label stating:

WARNING: Battery can explode or leak and cause burns if installed backwards, disassembled, charged, or exposed to water, fire or high temperature.

Where accidental ingestion of small batteries is possible, the label should include:

KEEP OUT OF REACH OF CHILDREN. Swallowing may lead to serious injury or death in as little as 2 hours due to chemical burns and potential perforation of the esophagus. **Immediately see doctor.** Keep in original package until ready to use. Dispose of used batteries immediately.

SECTION 8 - EXPOSURE CONTROLS/PERSONAL PROTECTION

Ventilation Requirements: Not necessary under normal conditions.

Respiratory Protection: Not necessary under normal conditions.

Eye Protection: Not necessary under normal conditions.

Gloves: Not necessary under normal conditions.

SECTION 9 – PHYSICAL AND CHEMICAL PROPERTIES

Appearance (physical state, color, etc.):	Solid object
Upper Explosive Limits:	Not applicable for an Article
Lower Explosive Limits	Not applicable for an Article
Odor	No odor



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Vapor Pressure (mm Hg @ 25°C)	Not applicable for an Article
Odor Threshold	No odor
Vapor Density (Air = 1)	Not applicable for an Article
pH	Not applicable for an Article
Density (g/cm ³)	2.0-3.0
Melting point/Freezing Point	Not applicable for an Article
Solubility in Water (% by weight)	Not applicable for an Article
Boiling Point @ 760 mm Hg (°C)	Not applicable for an Article
Flash Point	Not applicable for an Article
Evaporation Rate (Butyl Acetate = 1)	Not applicable for an Article
Flammability	Not applicable for an Article
Partition Coefficient	Not applicable for an Article
Auto-ignition Temperature	Not applicable for an Article
Decomposition Temperature	Not applicable for an Article
Viscosity	Not applicable for an Article

SECTION 10 – STABILITY AND REACTIVITY

Lithium manganese dioxide batteries contain no sulfides or cyanides and they do not meet any other reactivity criteria including “reacts violently with water” and therefore do not meet any of the criteria established in 40 CFR 261.2 for reactivity.

SECTION 11 – TOXICOLOGICAL INFORMATION

Under normal conditions of use, lithium manganese dioxide batteries are non-toxic.

SECTION 12 – ECOLOGICAL INFORMATION

Issues such as ecotoxicity, persistence and bioaccumulation are not applicable for articles.



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SECTION 13 - DISPOSAL CONSIDERATIONS

LiMnO₂ batteries are not hazardous waste per the United States Resource Conservation and Recovery Act(RCRA) - 40 CFR Part 261 Subpart C. Dispose of in accordance with all applicable federal, state and local regulations.

SECTION 14 – TRANSPORT INFORMATION

In general, all batteries in all forms of transportation (ground, air, or ocean) must be packaged in a safe and responsible manner. Regulatory concerns from all agencies for safe packaging require that batteries be packaged in a manner that prevents short circuits and be contained in “strong outer packaging” that prevents spillage of contents. All original packaging for alkaline batteries has been designed to be compliant with these regulatory concerns.

Lithium coin batteries are exempt from the classification as dangerous goods as they meet the requirements of the special provisions listed below. (Essentially, they are properly packaged and labeled, contain less than 1 gram of lithium and pass the tests defined in UN model regulation section 38.3)

Regulatory Body	Special Provisions
ADR	188, 230, 310, 636, 656
IMDG	188, 230, 310, 957
UN	UN 3090, UN 3091
US DOT	29, A54, A100, A101
IATA 63 th Edition	Packaging Instructions 968 section 1B
ICAO	Packaging Instructions 968 section 1B

SECTION 15 - REGULATORY INFORMATION

Outside of the transportation requirements noted in Section 14, lithium manganese dioxide batteries are not regulated.

SARA/TITLE III - As an article, this battery and its contents are not subject to the requirements of the Emergency Planning and Community Right-To-Know Act.

SECTION 16 - OTHER INFORMATION

None.